

STATEMENT OF WARRANTY

Z-SERIES™

25-YEAR WARRANTY

The Protech Group warrants that the Z-SERIES™ series of powder coatings produced by the Protech Group or by any of its accredited licensees, will meet or exceed the performance requirements of GSB, Qualicoat and AAMA 2604 and will maintain film integrity for a minimum of 25 years.

Z-SERIES™ is engineered to meet or exceed the performance requirements set forth in the "Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels" - American Architectural Manufacturers Association (AAMA 2604). This specification calls for Florida exposure south of latitude 27° North at a 45° angle facing South for a minimum of five years with a minimum of 30% gloss retention (ASTM 523) and a maximum ΔE color change of 5.0 units ASTM D2244.

Corrosion resistance and adhesion are a direct function of pre-treatment and metal preparation conditions. Therefore, all surface preparation, pre-treatment and application must be performed and carried out by approved applicators in strict conformance with instructions and product data sheets provided by the Protech Group. The recommended procedures set forth in AAMA 2604, and all other written specifications including maintenance and cleaning procedure, must be met. A multi-stage cleaning and pre-treatment system is required to remove organic and inorganic surface soils, remove residual oxides, and apply a chemical conversion coating to which organic coatings will firmly adhere. A clear top coat could be recommended on certain vivid colors for added durability, refer to the product datasheet for specific application.

Our technical advice, whether verbal or in writing, is given in good faith. It does not release the purchaser or the applicator from testing the products as to their suitability for the particular application.

This warranty is subject to terms, conditions and limitations. The Protech Group warrants the customer but not to any successor or assignee of the customer.
